

Date: Tuesday, 02/09/2008 8:57:06 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WASHER
Job Number : 41692
Estimate Number : 10735
P.O. Number :
This Issue : 02/09/2008 S.O. No. :
Prsht Rev. : NC Part Number : D34651
First Issue : / / Type : MACHINED PARTS Drawing Number : D3465 REV.B
Previous Run : 33706 Drawing Revision : B
Material :
Due Date : 09/09/2008 Qty: 20 Um: Each
Written By :
Checked & Approved By :
Comment : EST REV. A 05.11.18 NEW ISSUE EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R1000 303 Round Bar 1.00



53

Comment: Qty.: 0.0229 f(s)/Unit Total: 0.4578 f(s)
AISI 303 SS Round Bar 1.00"
(M303R1.00)
Batch: M107744

mmf 08/09/04

2.0 HARDINGE HARDINGE CNC LATHE SMALL



53

Comment: HARDINGE CNC LATHE SMALL
1-TURN AS PER FOLIO FA602 & DWG D3465,
FOLIO REV: AA
DWG REV: B

2-DEBURR AS REQUIRED

mmf 08/09/04

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



53

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/09/04

4.0 QC8 SECOND CHECK



53

Comment: SECOND CHECK

mmf 08/09/04

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Debur if necessary.

SB 08/09/05

53

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 02/09/2008 8:57:06 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 41692

Part Number: D34651

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/05 (253) counter

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 96

AS 08/09/05 (53)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/05

Job Completion



MF 08-09-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

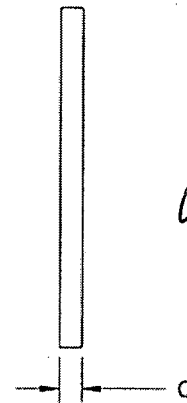
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3465	REV. B SHEET 1 OF 1
DATE 05.12.05		TITLE WASHER	SCALE 2:1
A	05.09.02	NEW ISSUE	
B	05.12.05	0.125 WAS 0.065	

RELEASED

05.12.05 *[Signature]* $\phi A^{+0.005}_{-0.000}$ ϕB **D3465-X**1) SPECIFICATION: **D3465-X WASHER**

DASH No.

WHERE 'X' IS THE SIZE PER THE FOLLOWING TABLE:

DASH No.	A (in)	B (in)	C (in)
-1	0.453	1.00	0.125


B**NOTES:**

- 1) MATERIAL: AISI 303 SS ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) IDENTIFY WITH P/N USING FINE POINT PERMANENT MARKER
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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